Table 1. Preparation of 1H, 1H-perfluoroalkyl Aromatic Compounds 2

Compound No.	R	R_{F}	2 , yield (%)
la	√ >	CF ₃	80
1b	- √ F F	CF ₃	84
1c	~	CF ₃	82
1d	-CI	CF_3	83
1e	$- \bigcirc CF_3$ CF_3	\mathbb{CF}_3	84
1f	₹	CF_3	73
1g	{CH₃	CF_3	92
1h	-⟨□CH ₃	CF_3	85
1i	-C-OCH ₃	CF_3	87
1j	-4 _S \$	CF ₃	78
1k	- ◆>	CF ₃ CF ₂	96
11	- ◆>	CF ₃ CF ₂ CF ₂	90

^a Isolated yields.

in THF at reflux temperature for 3 hours afforded only 3a in 78% yield. In this reaction products 2a and 4a were not detected.

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A Facile Synthesis of 5(4H)-Oxazolones

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5(4H)-Oxazolones which are considered anhydrides of *N*-acyl-α-amino acids have been employed as intermediates¹ for various organic synthesis, especially in the filed of α-amino acid, peptide and penicillin chemistry. Recently, Saegusa² reported a new ring opening polymerization of 5(4H)-oxazolone and its derivatives to synthesize various poly (*N*-formyl-α-peptides) in order to develop stimuli sensitive polymers and reemphasized their application as valuable monomers in polymer chemistry.

Unsaturated 5(4H)-oxazolones were synthesized by the condensation of benzaldehyde with hippuric acid in the presence of an acetic anhydride by Plöchl³ in 1883. Mohr and coworkers³ prepared several saturated 5(4H)-oxazolones by the reaction using an acetic anhydride and N-acyl- α -amino acids. In general, 5(4H)-oxazolones have been prepared by cyclization of N-acyl- α -amino acids treated with an excess acetic

2 R=H R'=Ph

3 R = Me R' = Ph

4 R=Ph R'=Ph

Scheme 1.

Table 1. The Synthesis of 5(4H)-oxazolones

R R'	Reagent	Solvent	Temp(°C)	Yield (%)
1	EtO ₂ CCl/Et ₃ N	Benzene	RT	53.0
	DCC	CH ₂ Cl ₂ /PhNO ₂	RT	42.3
Н Ме	Ac ₂ O	Ac ₂ O	70	•
2	EtO ₂ CCl/Et ₃ N	Benzene	40	77.5
	DCC	CH_2Cl_2	RT	
H Ph	Ac_2O	Ac ₂ O	70	48.3
3	EtO ₂ CCl/Et ₃ N	Benzene	60	77.3
	DCC	CH_2Cl_2	RT	•
Me Ph	Ac ₂ O	Ac ₂ O	70	53.6
4	EtO ₂ CC1/Et ₃ N	Benzene	RT	73.4
	DCC	CH_2Cl_2	RT	
Ph Ph	Ac ₂ O	Ac ₂ O	70	46.5

anhydride or an equimolar amount of N,N'-dicyclohexylcarbodiimide (DCC).2 When an acetic anhydride was employed as a dehydrating reagent, an acetic acid generated during the reaction caused difficulties to isolate an acid and/or thermally sensitive products.4 In case of DCC, a removal of an unreacted DCC from the reaction mixture was cumbersome to obtain the desired products in pure form. For example, 2-methyl-5(4H)-oxazolone 15 prepared under the above reaction conditions has not been fully characterized since it was decomposed during the above workup processes. In spite of a wide application of 5(4H)-oxazolones,6 reliable synthetic methods of 5(4H)-oxazolones have not been reported in the literature.

During investigation for a ring opening polymerization of 5(4H)-oxazolones, a facile synthetic route for 5(4H)-oxazolones utilizing an ethyl chloroformate was developed (Scheme 1).

N-acyl-α-amino acids were reacted with an equimolar amount of ethyl chloroformate and triethyl amine in benzene at room temperature to provide the desired 5(4H)-oxazolones in consistent and good yield. A vigorous evolution of CO₂ gas was observed during the reaction. Since a removal of CO₂ gas was irreversible, a conversion of N-acyl-α-amino acids to 5(4H)-oxazolone put forward to be completed. In addition, an isolation of the products was simplified by filtration of a triethylamine hydrochloride salt. When a mole ratio of starting material was changed, the reaction was proceeded faster but provided the lower yield.

Our results are summarized in Table 1.7 The known procedures8 were not able to afford these compounds in consistent yield since reaction conditions were too harsh to isolate the sensitive products. Under the our reaction condition, thermally sensitive 19 was prepared in pure form and fully characterized for the first time in the literature. 2-Phenyl-5(4H)-oxazolone 2 was obtained in the 77.5% yield compared to 48.5% yield by using an acetic anhydride.

In conclusion, a mild and efficient synthetic route for various 5(4H)-oxzolones is developed. Scope and limitation of our procedure are currently under investigation.

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