

## Studies on Ionic Conduction in $Ce_{0.95}Eu_{0.05}P_2O_7$ at Intermediate Temperatures

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In this study, an intermediate temperature ionic conductor,  $Ce_{0.95}Eu_{0.05}P_2O_7$ , was prepared by solid state reaction. The variation of conductivities with the pressure  $p_{H_2O}$  or time were studied. The highest conductivity of  $Ce_{0.95}Eu_{0.05}P_2O_7$  sample was observed in dry air atmosphere at 300 °C to be  $1.1 \times 10^{-4} S \cdot cm^{-1}$  and in wet air atmosphere ( $p_{H_2O} = 7.4 \times 10^3 Pa$ ) at 100 °C to be  $1.4 \times 10^{-3} S \cdot cm^{-1}$ , respectively. The  $\log \sigma \sim \log (p_{O_2})$  plot result indicated that  $Ce_{0.95}Eu_{0.05}P_2O_7$  was almost a pure ionic conductor under high oxygen partial pressure and a mixed conductor of ion and electron under low oxygen partial pressure.

**Key Words** : Cerium pyrophosphate, XRD, Conductivity, Electrolyte

### Introduction

Fuel cells operated at intermediate temperatures (100-600 °C) have been paid much attention since they can increase the operating life of the cells and decrease the risk of delamination of the cell components.<sup>1-4</sup> For operation at intermediate temperature, two routes have been adopted. One is to develop the electrolyte membrane. The other more effective route is to search new electrolytes with higher ionic conductivities at intermediate temperature.

Pyrophosphate salts were known to exhibit high protonic conductivities in the 100-400 °C temperature range.<sup>5-9</sup> Hibino and co-workers have demonstrated that  $Al^{3+}$ ,  $In^{3+}$  and  $Mg^{2+}$  doped  $SnP_2O_7$  have high protonic conductivities of above  $10^{-2} S \cdot cm^{-1}$  under unhumidified conditions in this temperature range.<sup>10,11</sup> Ma *et al.* reported that the highest conductivities were observed for the sample of  $Sn_{0.91}Ga_{0.09}P_2O_7$  to be  $4.6 \times 10^{-2} S \cdot cm^{-1}$  at 175 °C<sup>12</sup> and  $Sn_{0.94}Sc_{0.06}P_2O_7$  to be  $2.8 \times 10^{-2} S \cdot cm^{-1}$  at 200 °C<sup>13</sup> in wet  $H_2$ , respectively. Wang *et al.*<sup>14</sup> and Tsai *et al.*<sup>15</sup> reported the conductivities of  $CeP_2O_7$  kept above  $10^{-2} S \cdot cm^{-1}$  under moist conditions in the intermediate temperature range.

However, the ionic conduction of the reported  $CeP_2O_7$ -based materials were yet not too clear. The effective ionic radius of  $Eu^{3+}$  is 0.095 nm, which is close to that of  $Ce^{4+}$  (0.087 nm) in 6-fold coordination.<sup>16</sup> Therefore, it is interesting to investigate the  $CeP_2O_7$  with  $Eu^{3+}$  as dopant. In this paper,  $Ce_{0.95}Eu_{0.05}P_2O_7$  was prepared by solid state reaction. The structural characteristics of the sample was analyzed using XRD and SEM. Electrochemical properties were also investigated using some electrochemical methods at intermediate temperatures (100-300 °C).

### Experimental

The initial molar ratios of phosphorus vs. metal ions,  $P_{ini}/(Ce + Eu)$ , should be controlled to be 2.3 due to a fraction of phosphorus loss in the process by vaporization.<sup>6,12</sup> The

$Ce_{0.95}Eu_{0.05}P_2O_7$  was synthesized via the conventional solid-state reaction method. The required amounts of  $CeO_2$ ,  $Eu_2O_3$  (99.99%) and 85%  $H_3PO_4$  reagents were fully mixed for 0.5 h with an alumina crucible and then held at 300 °C while stirring from slurry to a dry paste until a solid mixture was formed. In order to promote the following reaction<sup>7</sup>  $CeO_2 + 2H_3PO_4 = CeP_2O_7 + 3H_2O \uparrow$  carried on, the resulting mixture heat-treated at 350 °C for 1 h until it became yellowish powder. The calcined powder was reground and uniaxially pressed into pellet (diameter 20 mm, thickness 2 mm) under 120 MPa. The pellet annealed at 350 °C for 4 h in a muffle furnace to yield the desired sample. The phase structure of the  $Ce_{0.95}Eu_{0.05}P_2O_7$  was detected by the X-ray diffraction (XRD) with a Panalytical X' Pert Pro MPD diffractometer. The microscopic feature of the  $Ce_{0.95}Eu_{0.05}P_2O_7$  was performed by a scanning electron microscope (SEM).

For the electrochemical determinations, round plate roughly 19.3 mm in diameter with a thickness of about 1.0 mm was produced. 20%Pd-80%Ag paste was smeared on both sides (area: 0.5 cm<sup>2</sup>) of the sample which acted as electrodes. The impedance spectra were recorded over the frequency range from 0.1 Hz to 1 MHz with an electrochemical analyzer (CHI660E made in China). The conductivity measurements in dry and wet air atmospheres as a function of temperature or time were performed. For comparison, the  $CeP_2O_7$  sample was also prepared. The conductivity as the function of oxygen partial pressure ( $p_{O_2}$ ) was measured in the  $p_{O_2}$  range of 1-10<sup>-20</sup> atm. The  $p_{O_2}$  was accommodated by comixing  $O_2$ , air,  $N_2$ ,  $H_2O$  and  $H_2$  in proper ratio, and measured using an oxygen sensor on line.

### Results and Discussion

**Structure of the Sample.** For the ideal cubic structure, the tolerance factor  $t$  should equal one. The more  $t$  deviates from unity, the less stable the cubic structure. The incorporation of Eu into the  $CeP_2O_7$  lattice was conducted systematically because the large ionic radius of trivalent Eu is 0.095 nm,

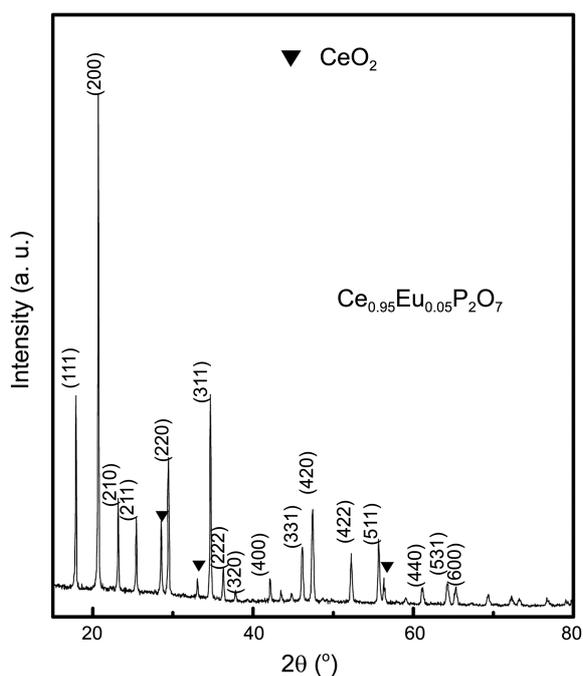


Figure 1. XRD pattern of the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  sample.

which is close to that of  $\text{Ce}^{4+}$  (0.087 nm) in 6-fold coordination.<sup>16</sup> Figure 1 showed XRD pattern at room temperature of the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  sample. The XRD angles at 17.93°, 20.77°, 23.24°, 25.48°, 29.49°, 34.74°, 36.34°, 37.88°, 42.19°, 46.20°, 47.48°, 52.36°, 55.79°, 61.24°, 64.36° and 65.37° belonged to the (111), (200), (210), (211), (220), (311), (222), (320), (400), (331), (420), (422), (511), (440), (531) and (600) crystal planes of  $\text{CeP}_2\text{O}_7$ , respectively.<sup>15</sup> As shown, the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  was in agreement with the cubic phase structure of  $\text{CeP}_2\text{O}_7$  in JCPDS 16-0584. Besides, there were some additional peaks of  $\text{CeO}_2$  impurity, although the initial  $P_{\text{ini}}/(\text{Ce} + \text{Eu})$  molar ratio was kept at 2.3 to avoid the impurity of  $\text{CeO}_2$ . The sample sintered at 350 °C in order to minimize the surface-adsorbed or intergranular water species during the conductivity measurements.<sup>6</sup>

**SEM Image.** Typical SEM image of the cross section of

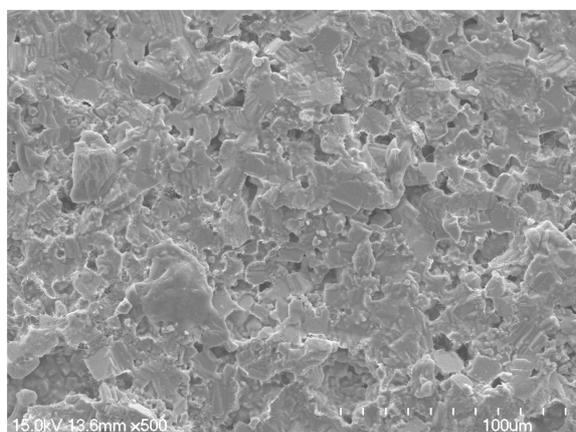


Figure 2. The cross-sectional SEM image of the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  sample.

the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  heat-treated at 350 °C for 4 h was displayed in Figure 2. From the SEM image, the sample exhibited a fine uniform microstructure, though there were some pores occur in sample. The relative density of the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  sample prepared in this study was estimated to be ~82.4%, somewhat lower than those reported for  $\text{Sr}^{2+}$  and  $\text{Mg}^{2+}$ -doped  $\text{CeP}_2\text{O}_7$  prepared through similar heat treatments.<sup>6,15</sup>

#### Ionic Conductivities in Dry and Wet Air Atmospheres.

Figure 3 showed temperature dependence of the conductivities of the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  and  $\text{CeP}_2\text{O}_7$  samples in dry air atmosphere at 100–300 °C. As can be seen from Figure 3, one to two orders conductivities of undoped  $\text{CeP}_2\text{O}_7$  lower than that of 5 mol %  $\text{Eu}^{3+}$  doped  $\text{CeP}_2\text{O}_7$ . This may be explained by the reason described previously in Ref.<sup>13</sup> Ma *et al.*<sup>13</sup> reported that the higher  $\text{Sc}^{3+}$  doping level resulted in the higher oxygen vacancy concentration and the effective concentration of oxygen vacancy may reach its maximum value in  $\text{Sn}_{0.94}\text{Sc}_{0.06}\text{P}_2\text{O}_7$  sample. It is clear that the conductivities of the  $\text{Sc}^{3+}$  doped samples are higher than the conductivities of undoped  $\text{SnP}_2\text{O}_7$ .<sup>13</sup> Therefore, the higher conductivities of the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  are resulted from the substitution of  $\text{Eu}^{3+}$  for  $\text{Ce}^{4+}$ -site which increased the concentration of mobile charge carriers. The highest conductivities were observed for the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  and  $\text{CeP}_2\text{O}_7$  to be  $1.1 \times 10^{-4} \text{ S}\cdot\text{cm}^{-1}$  and  $4.2 \times 10^{-6} \text{ S}\cdot\text{cm}^{-1}$  at 300 °C, respectively. However, the conductivities of  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  were much lower than the reported values of  $\text{CeP}_2\text{O}_7$  ( $\sim 10^{-2} \text{ S}\cdot\text{cm}^{-1}$ ).<sup>14,15</sup> It can be related to large difference in particle size and morphology of SEM image and the synthetic history.<sup>17</sup>

Figure 4 showed the variation of conductivities of  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  and  $\text{CeP}_2\text{O}_7$  with time during humidification

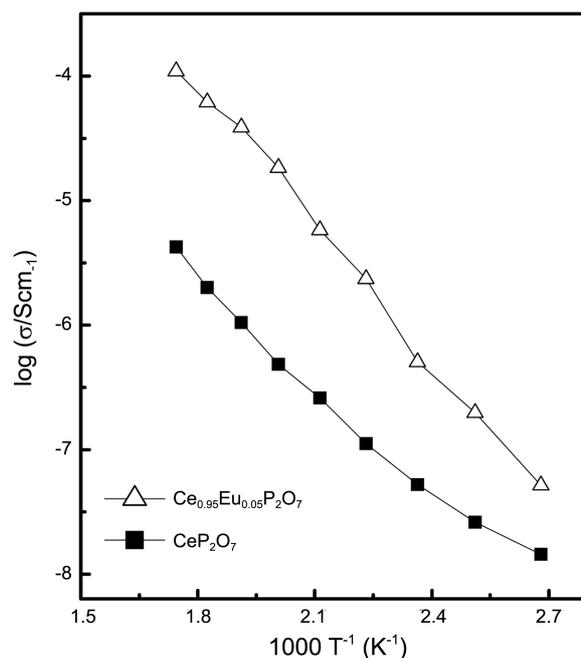
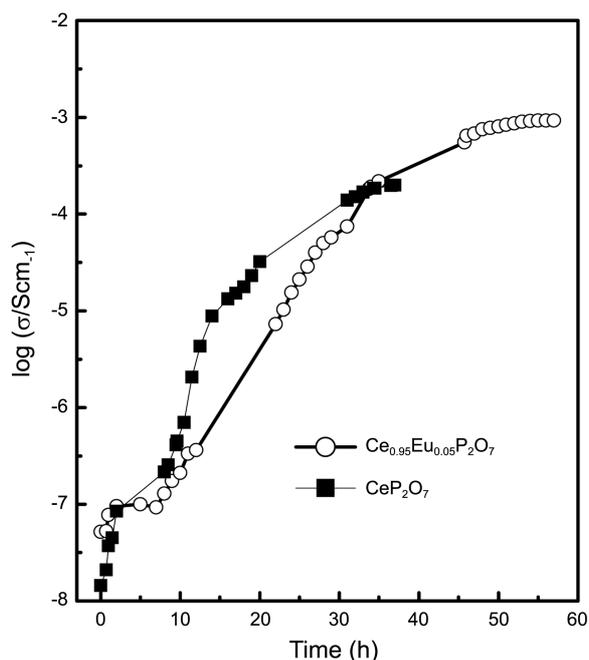
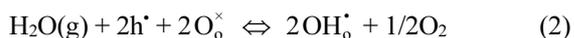
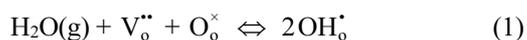


Figure 3. Temperature dependence of conductivities of the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  and  $\text{CeP}_2\text{O}_7$  samples in dry air atmosphere at 100–300 °C.



**Figure 4.** The variation of conductivities of  $Ce_{0.95}Eu_{0.05}P_2O_7$  and  $CeP_2O_7$  samples with time during humidification in air at 100 °C ( $p_{H_2O} = 3.2 \times 10^3$  Pa).

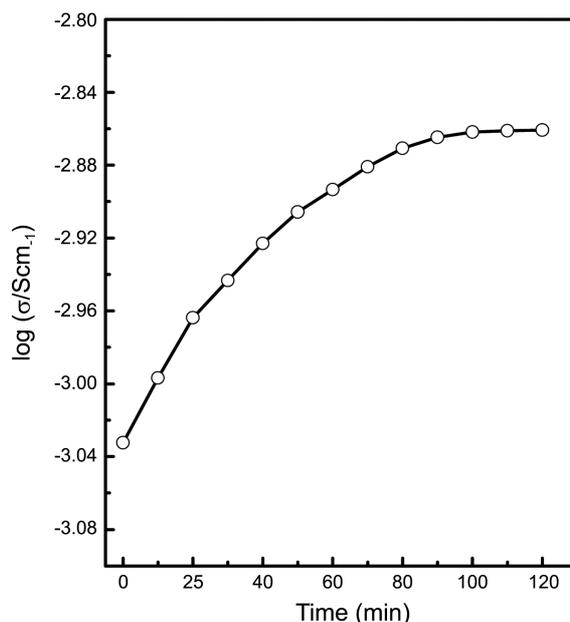
in air at 100 °C ( $p_{H_2O} = 3.2 \times 10^3$  Pa). The humidification was a slow process. For the interpretation of our data, we consider the introduction of hydroxyd ion  $OH_o^-$  into the samples by the following two reactions. Therefore, the contribution of hole conduction decreased and proton conduction appeared.



As can be seen from Figure 4, there was about four orders of magnitude increased in conductivities and higher conductivity level could be achieved after about 50 h to reach a steady state. From this recovery it is concluded that the humidification process not only led to the formation of  $OH_o^-$  in the samples, as expressed by Eqs. (1) and (2), but also introduced some water species ( $H_2O$  or  $H_3O^+$ ) into the samples, which can act as charge carriers and increase in conductivities.<sup>6</sup>

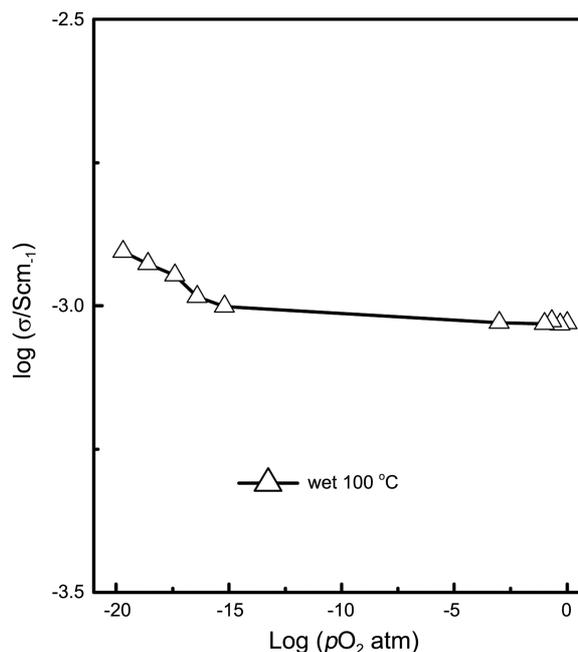
Figure 5 showed the variation of conductivities of the  $Ce_{0.95}Eu_{0.05}P_2O_7$  sample with time while the  $p_{H_2O}$  pressure changing from  $3.2 \times 10^3$  Pa to  $7.4 \times 10^3$  Pa in air at 100 °C. Correspondingly, the conductivities were observed from  $9.3 \times 10^{-4}$  S·cm<sup>-1</sup> to  $1.4 \times 10^{-3}$  S·cm<sup>-1</sup> with saturating water vapor increased. The observation can be explained using Eqs. (1) and (2). The increasing  $p_{H_2O}$  pressure shifted the Eqs. (1) and (2) toward the right side, resulting in an increase of the proton concentration in the  $Ce_{0.95}Eu_{0.05}P_2O_7$  sample.

In order to investigate the ionic conductivities of the  $Ce_{0.95}Eu_{0.05}P_2O_7$  sample, the relationship between the conductivities and the oxygen partial pressure ( $p_{O_2} = 10^{-20} \sim 1$  atm) was measured. Figure 6 showed the plot of  $\log \sigma \sim \log$



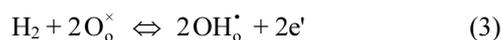
**Figure 5.** Time dependence of conductivities of the  $Ce_{0.95}Eu_{0.05}P_2O_7$  sample while the  $p_{H_2O}$  pressure changing from  $3.2 \times 10^3$  Pa to  $7.4 \times 10^3$  Pa in air at 100 °C.

( $p_{O_2}$ ) in wet air atmosphere ( $p_{H_2O} = 3.2 \times 10^3$  Pa) at 100 °C. It is clear that the conductivities were almost independent of  $p_{O_2}$ , confirming that  $Ce_{0.95}Eu_{0.05}P_2O_7$  was almost a pure ionic conductor at high oxygen partial pressure range. While in hydrogen-containing atmosphere, the protonic conduction becomes dominant as can be seen from Eq. (3). The total conductivities increased with the decreasing oxygen partial pressure indicated that it is a mixed conductor of ion and electron in hydrogen-containing atmosphere. This may



**Figure 6.** The conductivities of the  $Ce_{0.95}Eu_{0.05}P_2O_7$  sample as a function of  $p_{O_2}$  in air ( $p_{H_2O} = 3.2 \times 10^3$  Pa) at 100 °C.

be due to the reduction of  $\text{Ce}^{4+}$  to  $\text{Ce}^{3+}$  to a certain extent at low oxygen partial pressure range. In conclusion,  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  is a good intermediate temperature solid ion conductor although its conductivity is low. It has been reported that excess  $\text{H}_3\text{PO}_4$  or  $\text{P}_m\text{O}_n$  layer can increase the sample conductivity by providing additional pathways for proton transport.<sup>10,18</sup> Therefore, it could apply  $\text{CeP}_2\text{O}_7$ -based material as electrolyte to the fuel cells by forming composite electrolyte.<sup>18</sup>



### Conclusion

In this paper, an intermediate temperature ionic conductor,  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$ , was prepared. The XRD result confirmed that the  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  exhibited cubic phase structure of cerium pyrophosphate. The variation of conductivities with time during humidification process revealed the humidification was a slow process and there was about four orders of magnitude increased in conductivities. The conductivities of  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  increased from  $9.3 \times 10^{-4} \text{ S}\cdot\text{cm}^{-1}$  to  $1.4 \times 10^{-3} \text{ S}\cdot\text{cm}^{-1}$  while the  $p\text{H}_2\text{O}$  pressure changing from  $3.2 \times 10^3 \text{ Pa}$  to  $7.4 \times 10^3 \text{ Pa}$  in air at  $100^\circ\text{C}$ . The  $\log \sigma \sim \log (p\text{O}_2)$  plot result indicated that  $\text{Ce}_{0.95}\text{Eu}_{0.05}\text{P}_2\text{O}_7$  was almost a pure ionic conductor under high oxygen partial pressure and the protonic conduction became dominant under low oxygen partial pressure.

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