

CO Oxidation Activities of Ni and Pd-TiO₂@SiO₂ Core-Shell Nanostructures

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We prepared Ni and Pd-modified TiO₂@SiO₂ core-shell nanostructures and then analyzed them by scanning electron microscopy, optical microscopy, X-ray diffraction crystallography, FT-IR and UV-Visible absorption spectroscopy. In addition, their CO oxidation performance was tested by temperature-programmed mass spectrometry. The CO oxidation activity showed an order of Ni-TiO₂@SiO₂ (900 °C) < Ni-TiO₂@SiO₂ (90 °C) < Ni-TiO₂@SiO₂ (450 °C) in the first CO oxidation run, and greatly improved activity in the same order in the second run. The T_{10%} (the temperature at 10% CO conversion) corresponds to the CO oxidation rate of $2.8 \times 10^{-5} \text{ mol}_{\text{CO}} \text{ g}_{\text{cat}}^{-1} \text{ s}^{-1}$. For Ni-TiO₂@SiO₂ (450 °C), the T_{10%} was observed at 365 °C in the first run and at 335 °C in the second run. For the Pd-TiO₂@SiO₂ (450 °C), the T_{10%} was observed at a much lower temperature of 263 °C in the first CO oxidation run, and at 247 °C in the second run. The CO oxidation activities of transition metal modified TiO₂@SiO₂ core-shell nanostructures presented herein provide new insights that will be useful in developing catalysts for various environments.

Key Words : CO oxidation, TiO₂@SiO₂, Ni-TiO₂@SiO₂, Pd-TiO₂@SiO₂, Core-shell

Introduction

Removing toxic gases is very important for clean environments and respiratory biological systems.¹⁻³ Carbon monoxide (CO) is a toxic gas commonly produced from incomplete combustion of fossil fuels. Catalytic converters have played a major role in eliminating CO emission via the oxidation of CO to nontoxic CO₂ using a catalyst.³ The CO oxidation reaction over transition metal oxide catalysts has been studied extensively in efforts to improve catalytic performance.¹ Among the many factors involved in oxidation performance, oxide supports and thermal pretreatments have been shown to be important key factors.⁴⁻⁶ The use of silica (SiO₂) spheres as an oxide support in the development of catalysts has attracted a great deal of attention in recent years.⁷⁻¹⁸ For example, Yan *et al.* prepared Co₃O₄ nanoparticles in SiO₂ nanocapsules and found a 100% CO conversion rate at 150 °C,⁷ which was much better than that observed for other Co₃O₄ nanostructures such as nanowires with exposed reactive {111} planes. Ni@SiO₂, Co@SiO₂ and Fe@SiO₂ yolk-shell structures were prepared by Park *et al.* and shown to be good for steam reforming of methane with high temperature stability and recyclability.¹¹ Kim *et al.* coated SiO₂ with TiO₂ and ZrO₂ using a sol-gel method and embedded Pt. They found that Pt-support interaction became much stronger, and that CO oxidation performance was superior to that of uncoated Pt/SiO₂ and Pt/Al₂O₃.⁸ Dye degradation under UV irradiation was tested for a transition metal catalyst with and without TiO₂/SiO₂ hybrid structures. The activity showed the order of Co-TiO₂/SiO₂ >> Co-TiO₂ > TiO₂/SiO₂ > Co-SiO₂ > TiO₂ > SiO₂,¹² reflecting the fact that the TiO₂/SiO₂ hybrid structure shows a higher synergic effect due to increased surface defects through the formation

of Si-O-Ti bonds. AuCuO_x hybrid nanocrystals were supported on silica, which resulted in the catalyst becoming more active and selective for acetaldehyde formation from ethanol.⁵ SiO₂ has also been used to support Au and Ag nanoparticles.¹³⁻¹⁸ In tests of the use of Ag/SiO₂ and Au/SiO₂ catalysts for CO oxidation, size and thermal pretreatment were shown to be important factors.

In the present study, we employed nonreducible SiO₂ as a base oxide support, and then coated the surface with reducible TiO₂. In this process, TiO₂ acts as a good interfacial binder for transition metals and surface oxygen defect sites. Additionally, Ni and Pd were used as transition metals for comparison and different annealing temperatures were applied before testing the CO oxidation activity. We chose the two different metals because they are positioned in the same group 10 of the periodic table, but have different outer electron configurations of [Ar] 4s² 3d⁸ (or [Ar] 4s¹ 3d⁹) and [Kr] 4d,¹⁰ respectively. However, the oxidation state of 2+ for NiO and PdO show the same d⁸ electron configuration.

Experimental

SiO₂ sphere oxide supports were synthesized by the Stöber method.¹⁹ To coat the SiO₂ surface with TiO₂, we dispersed 1.0 g of SiO₂ powders in 50 mL ethanol, added 1.0 mL of titanium tetraisopropoxide, and then ultra-sonicated the mixed solution for 3 h, which yielded white TiO₂@SiO₂ catalysts. After the reaction, the powder products were first fully washed with ethanol only, then redispersed in 25.0 mL ethanol. Next, 10.0 mL of 0.1 M Ni(II) or 0.01 M Pd(II) solution was added to deposit Ni or Pd on the TiO₂@SiO₂ core-shell structures, after which the mixed solution was ultra-sonicated for 3 h. The final powder products were fully

washed with water and ethanol repeatedly. The powder samples were then dried at 90 °C in an oven, which yielded green and gray Ni-TiO₂@SiO₂ and Pd-TiO₂@SiO₂, respectively. The dried Ni-TiO₂@SiO₂ samples were subsequently annealed at 450 °C and 900 °C, while the Pd-TiO₂@SiO₂ sample was annealed at 450 °C. All samples were annealed in a conventional furnace. The surface morphologies and the colors of the as-prepared and annealed samples were examined by scanning electron microscopy (SEM, Hitachi S-4800) and optical microscopy, respectively. The X-ray diffraction (XRD) patterns were generated using a PANalytical X'Pert Pro MPD diffractometer with Cu K α radiation (40 kV and 30 mA). UV-Vis absorption spectra for the powder samples were obtained using a Varian Cary 5000 UV-Vis-NIR spectrophotometer. FT-IR spectra were measured using a Thermo Scientific Nicolet iS10 spectrometer in attenuated total reflection mode. The CO oxidation performance was tested using a SRS RGA200 quadrupole mass spectrometer at a heating rate of 20 K/min under a mixture of CO (1%) and O₂ (2.5%) in N₂, with a flow rate of 40 mL/min. For the CO oxidation in a flow reactor, we used 10 mg of the sample in a quartz U-tube (with an inner diameter of 4 mm).

Results and Discussion

Figure 1 shows the SEM images of bare SiO₂, TiO₂-coated SiO₂ (TiO₂@SiO₂ core-shell), Ni and Pd-modified TiO₂@SiO₂ core-shells annealed at various temperatures. The SEM images of bare SiO₂ show a smooth surface and fairly uniform sphere shape with a diameter of about 200-300 nm. For the TiO₂-coated SiO₂, the surface became rougher and larger. The bare SiO₂ and TiO₂@SiO₂ were white. Upon modification with Ni (Ni-TiO₂@SiO₂, 90 °C-dried), the surface and the color of TiO₂@SiO₂ particles were dramatically changed, and the SiO₂ spheres became aggregated. The color of the sample was pale green. Upon annealing at 450 °C, the over-coated Ni complex decomposed to form islands on the TiO₂@SiO₂ surface. The islands became bigger upon annealing at a higher temperature of 900 °C. The colors of the 450 °C and 900 °C annealed samples (Ni-TiO₂@SiO₂,

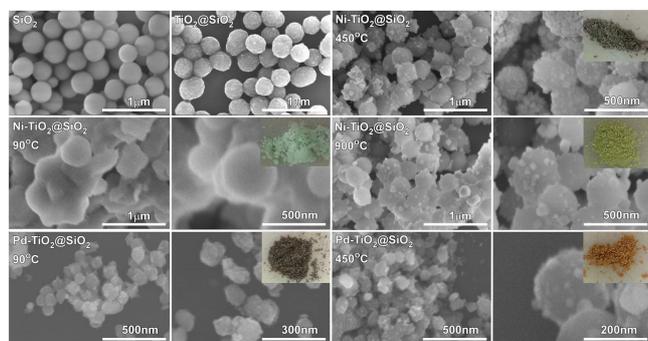


Figure 1. SEM images of bare SiO₂, TiO₂@SiO₂ core-shell, 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ core-shell catalysts, and 90 °C-dried, 450 °C-preannealed Pd-TiO₂@SiO₂ core-shell catalysts. The optical microscope images show the colors of the corresponding samples.

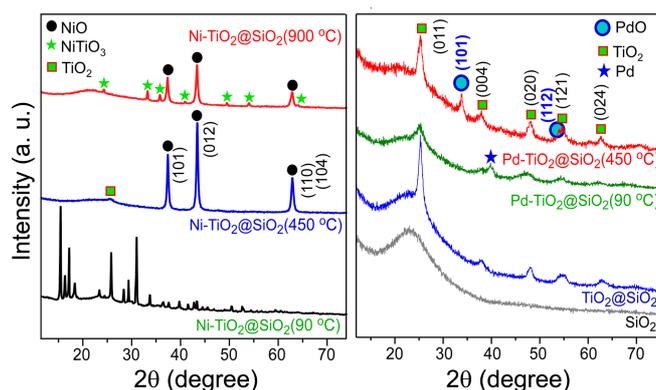


Figure 2. Powder X-ray diffraction patterns of bare SiO₂ spheres, TiO₂@SiO₂ core-shell structures, 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts, and 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts.

450 °C and 900 °C) showed gray-light green and yellow-green colors, respectively. Upon Pd modification (Pd-TiO₂@SiO₂, 90 °C-dried), the color changed to gray. Upon annealing at 450 °C (Pd-TiO₂@SiO₂, 450 °C), the color changed to light-chocolate, and islands on the TiO₂@SiO₂ surface were observed.

Figure 2 displays the XRD patterns of bare SiO₂ sphere particles, TiO₂@SiO₂ core-shell structures, 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts, and 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts. For bare SiO₂, a very broad peak was found at around 22°, which is consistent with previous studies.¹⁹ Upon coating with TiO₂ followed by annealing at 450 °C (TiO₂@SiO₂ core-shell structures), sharper peaks were found at 2 θ = 25.3°, 37.9°, 48.2°, 54.6°, and 62.7°. These findings are in good agreement with those of the tetragonal anatase TiO₂ structure (JCPDS 1-084-1286), and were assigned to (011), (004), (020), (121) and (024) planes, respectively. Upon modifying the surface of TiO₂@SiO₂ catalysts with Ni and drying at 90 °C, various sharp XRD peaks were observed, possibly due to Ni complex formation on the surface. Upon annealing at 450 °C, three strong peaks appeared at 2 θ = 37.3°, 43.3°, and 62.9°. These peaks were found to correspond to the (101), (012), and (110)/(104) planes of rhombohedral (R-3m) NiO (JCPDS 44-1159, *a* = *b* = 2.96 Å, *c* = 7.23 Å).²⁰ Further annealing at 950 °C resulted in new XRD patterns in addition to those of NiO. The XRD peaks matched those of rhombohedral (R-3) NiTiO₃ (JCPDS 1-085-0451, *a* = *b* = 5.45 Å) well.²¹ These findings indicate that nickel titanium oxide was formed at the interface between NiO and TiO₂@SiO₂. The XRD peak of TiO₂ was not observed due to the reaction between TiO₂ and thick Ni forming NiTiO₃.²²

Figure 3 displays the UV-visible reflectance absorption spectra of bare SiO₂ sphere particles, 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts, and 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts. The optical microscope images (inset) show the colors of the corresponding samples. The Kubelka-Munk method was used to convert the diffuse reflectance to the absorbance (*Y*-

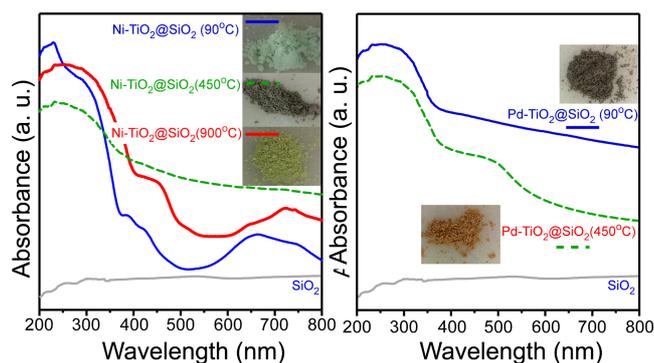


Figure 3. UV-Visible diffuse reflectance absorption spectra of bare SiO₂ spheres, 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts, and 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts.

axis). For bare white SiO₂, no discernible absorption peak was observed in the UV-Visible region. For the 90 °C-dried Ni-TiO₂@SiO₂ catalyst, two broad absorption regions were found at around 250 nm and 650 nm. The broad band at around 650 nm was related to the absorption of Ni(II) ions. The band below 400 nm was likely due to a band gap absorption of the samples.²⁴ For the 450 °C-preannealed Ni-TiO₂@SiO₂ sample, the absorption band of NiO was very broad, and covered the entire visible range.²⁴ As a result, the sample appeared gray. The UV-vis absorption spectrum of the 900 °C-preannealed Ni-TiO₂@SiO₂ sample was similar to that of the 90 °C-dried Ni-TiO₂@SiO₂ sample, but shifted to a longer wavelength. The band at 450 nm could be attributed to the Ni(II)Ti(IV) charge-transfer band arising from NiTiO₃.²⁵ The 90 °C-dried Pd-TiO₂@SiO₂ catalyst was gray and its absorption covered the entire visible range. For the 450 °C-annealed Pd-TiO₂@SiO₂ sample, the broad absorption at around 470 nm was attributed to PdO.²⁶

Figure 4 shows the FT-IR spectra of bare SiO₂, TiO₂@SiO₂

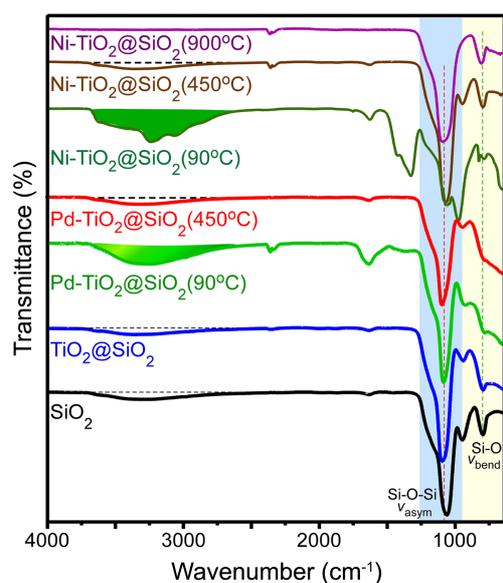


Figure 4. FT-IR spectra of bare SiO₂, TiO₂@SiO₂ core-shell, 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts, and 90 °C-dried, 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts.

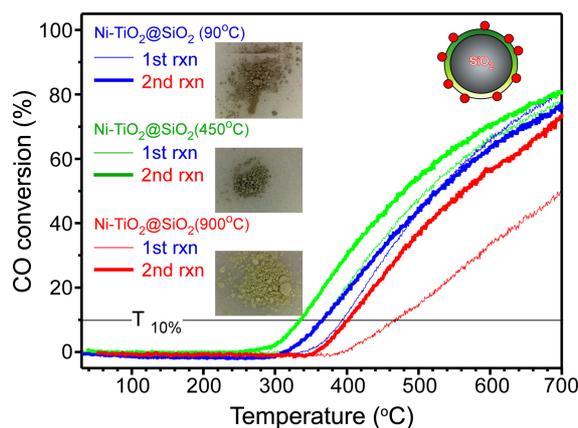


Figure 5. CO oxidation conversion (%) profiles for the first and second CO oxidation runs of 90 °C-dried, 450 °C-preannealed Ni-TiO₂@SiO₂ catalysts. Inset optical microscope images show the color of the samples after the CO oxidation reaction.

core-shell, 90 °C-dried, 450 °C-preannealed, and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts, and 90 °C-dried, 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts. In the FT-IR spectra of bare SiO₂, two major peaks were observed at 1070 and 800 cm⁻¹ in the region of 650-1700 cm⁻¹, which were attributed to Si-O-Si and Si-O bending modes, respectively.²⁷ The two peaks were dominant for all samples, indicating that the coating thickness is thin enough to detect the IR absorption signal from the core SiO₂. The weak broad peak at about 3200 cm⁻¹ is attributed to adsorbed water and -OH. The broad peak at 3200 cm⁻¹ was strong for 90 °C-dried Ni-TiO₂@SiO₂ and Pd-TiO₂@SiO₂ samples. In addition, some extra peaks were observed due to vibrational modes of Pd or Ni complexes.²⁸ Upon annealing at 450 °C, the broad peak intensity was dramatically diminished, as expected. Upon annealing of the Ni-TiO₂@SiO₂ sample at 900 °C, no peak was observed at around 3000 cm⁻¹ due to absence of water and OH groups.

We tested the CO oxidation performance of all of the aforementioned samples. Since the bare SiO₂ and TiO₂@SiO₂ samples showed no CO oxidation activity between room temperature and 700 °C these samples are not discussed further. Figure 5 displays the CO oxidation conversion (%) profiles versus reaction temperature (°C) for the first and second CO oxidation runs of 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts. The corresponding Arrhenius plots (ln rate versus 1/T) between the CO conversion of 10% and 15% are shown in Figure 6. The reaction rate (v) was calculated by the equation $v = (\text{molar CO flow rate, mol}\cdot\text{s}^{-1}) \times (\text{CO conversion fraction}) / (\text{weight of the catalyst, g}_{\text{cat}})$. In the first run of 90 °C-dried Ni-TiO₂@SiO₂ catalyst (Figure 5), the T_{10%} (the temperature at 10% CO₂ conversion) was observed at 395 °C, corresponding to an oxidation rate of 28 mmol_{CO} s⁻¹ g_{cat}⁻¹. In the second run of CO oxidation, the T_{10%} decreased to 368 °C, indicating that the activity was increased. For the 450 °C-preannealed Ni-TiO₂@SiO₂ catalyst, the CO oxidation activity was greatly improved, and the T_{10%} was observed at 368 °C

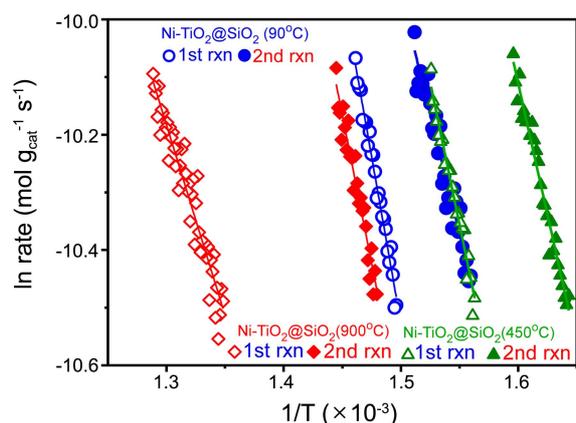


Figure 6. Arrhenius plots of the first and second CO oxidation runs of 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts.

Table 1. Kinetic parameters for the 1st and 2nd second CO oxidation runs of 90 °C-dried, 450 °C-preannealed, and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts

Catalysts	Oxidation rate ^a	E _a (kJ/mol) ^b	T _{10%} (°C)
	1st/2nd at 400 °C	1st/2nd	1st/2nd
Ni-TiO ₂ @SiO ₂ 90 °C	0.32/0.51	96.3/68.9	395/368
Ni-TiO ₂ @SiO ₂ 450 °C	0.54/0.85	81.9/75.7	368/335
Ni-TiO ₂ @SiO ₂ 900 °C	0.012/0.26	54.9/85.4	471/402

^aThe unit is $\times 10^{-4}$ mol_{CO} g_{cat}⁻¹ s⁻¹ for the CO oxidation rate. ^bThe activation energy was measured in the CO conversion range of 10–15%.

and 335 °C in the first and second runs of CO oxidation, respectively. However, for the Ni-TiO₂@SiO₂ catalysts preannealed at 900 °C, the CO oxidation activity was degraded significantly, and the T_{10%} was observed at 471 °C and 402 °C in the first and second runs, respectively. Each sample showed different CO oxidation activities and colors after the reaction.

Table 1 summarizes the calculated kinetic parameters based on the CO conversion profiles (Figure 5) and the Arrhenius plots (Figure 6). In the first run, the CO oxidation rates at 400 °C were measured to be 0.32×10^{-4} , 0.54×10^{-4} and 0.012×10^{-4} mol g_{cat}⁻¹ s⁻¹ for the 90 °C-dried, 450 °C and 900 °C-preannealed Ni-TiO₂@SiO₂ catalysts, respectively. The rates were increased to 0.51×10^{-4} , 0.85×10^{-4} and 0.26×10^{-4} mol g_{cat}⁻¹ s⁻¹ in the second run, respectively. The activation energies (E_a, kJ/mol) in the first run were measured to be 96.3, 81.9, and 54.9 kJ/mol, respectively, while these values were greatly reduced to 68.9, 75.7, and 85.4 kJ/mol, respectively, in the second run.

It is worth comparing our results with the CO oxidation rate and the thermal treatment effects of pure NiO samples. Wang *et al.* synthesized NiO nanorings and found CO oxidation rates of $0.38\text{--}2 \times 10^{-4}$ mol_{CO} g_{cat}⁻¹ s⁻¹, which is in good agreement with our results.⁶ They also observed that samples preannealed at 550 °C showed the best performance,

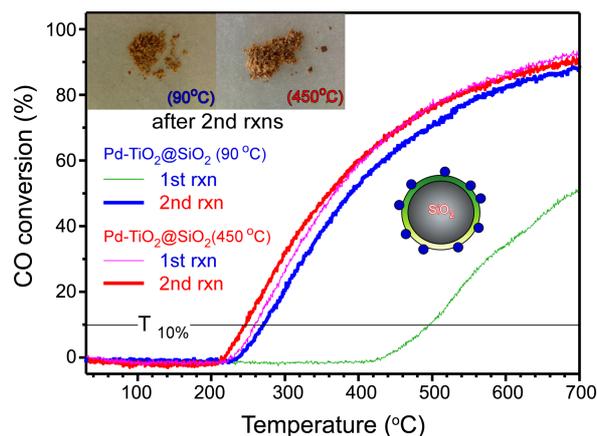


Figure 7. CO oxidation conversion (%) profiles for the first and second CO oxidation runs of 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts. Inset optical microscope images show the color of the samples after CO oxidation reaction.

and that catalytic activity was found to decrease above the annealing temperature. This observation is in good agreement with our temperature dependent result.

Figure 7 shows the CO oxidation conversion (%) profiles for the first and second runs of 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts. The corresponding Arrhenius plots (ln rate *versus* 1/T) are displayed in Figure 8. In the first run of 90 °C-dried Pd-TiO₂@SiO₂ catalyst (Figure 7), the T_{10%} was observed at 495 °C. In the second run, the T_{10%} was significantly decreased (by 224 °C) to 271 °C. The significant decrease in temperature indicates that the catalyst became more active at a lower temperature. Based on the XRD and FT-IR data, Pd complex changes to PdO after high temperature thermal annealing, indicating that until the Pd complex changes to active PdO, CO oxidation may not occur. As a result, the onset CO oxidation temperature in the first run was much higher than in the second run. For the 450 °C-preannealed Pd-TiO₂@SiO₂ catalyst, the CO oxidation activity was greatly improved, even in the first run. The T_{10%} was observed at 263 °C and 247 °C and in the first and second runs of CO oxidation, respectively.

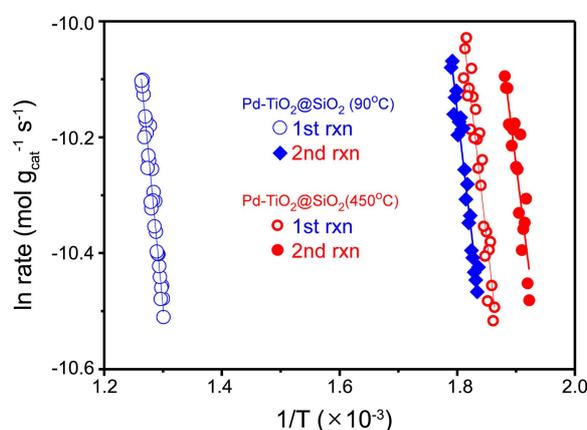


Figure 8. Arrhenius plots for the first and second CO oxidation runs of 90 °C-dried, 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts.

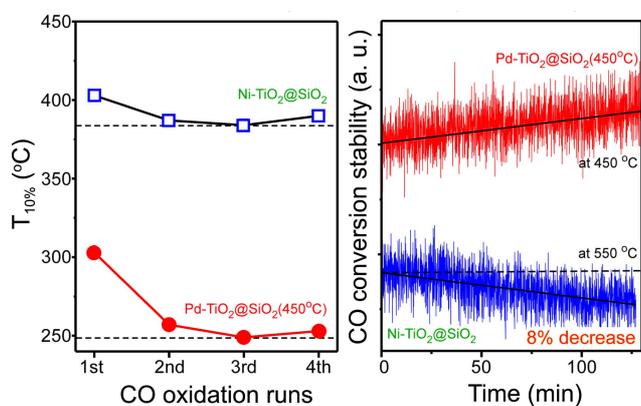
Table 2. Kinetic parameters for the 1st and 2nd second CO oxidation runs of 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts

Catalysts	Oxidation rate ^a	E _a (kJ/mol) ^b	T _{10%} (°C)
	1st/2nd at 400 °C	1st/2nd	1st/2nd
Ni-TiO ₂ @SiO ₂ 90 °C	0.32/0.51	96.3/68.9	395/368
Ni-TiO ₂ @SiO ₂ 450 °C	0.54/0.85	81.9/75.7	368/335
Ni-TiO ₂ @SiO ₂ 900 °C	0.012/0.26	54.9/85.4	471/402

^aThe unit is $\times 10^{-4}$ mol_{CO} g_{cat}⁻¹ s⁻¹ for the CO oxidation rate. ^bThe activation energy was measured in the CO conversion range of 10-15%.

The calculated kinetic parameters are summarized in Table 2 for the Pd-TiO₂@SiO₂ catalysts. In the first run, the CO oxidation rates at 500 °C were 0.30×10^{-4} and 2.0×10^{-4} mol g_{cat}⁻¹ s⁻¹ for the 90 °C-dried and 450 °C-preannealed Pd-TiO₂@SiO₂ catalysts, respectively. For the 90 °C-dried sample, the rate was dramatically increased to 1.95×10^{-4} mol g_{cat}⁻¹ s⁻¹ in the second run, possibly due to formation of PdO with higher catalytic activity.²³ For the 450 °C-preannealed sample, the rate was slightly increased in the second run when compared to the first run. Enhanced catalytic performance in the second run was also observed for other catalytic systems such as the metal-organic framework-supported Pd nanoparticles.²⁹ The activation energies (E_a) in the first run were measured to be 88.6 and 74.0 kJ/mol, respectively. In the second run, the values were measured to be 73.0 and 68.5 kJ/mol, respectively.

Based on the results for the two different catalyst systems, the Pd catalyst showed the much lower CO conversion temperature (or more energetically efficient catalytic performance) than the Ni catalyst. We further tested the stability²⁹ of the two selected catalysts (Ni-TiO₂@SiO₂ and Pd-TiO₂@SiO₂ 450 °C). Figure 9 displays T_{10%} (°C) up to fourth runs, and CO conversion with reaction time at a fixed temperature (at 550 °C for Ni-TiO₂@SiO₂, and at 450 °C for Pd-TiO₂@SiO₂ 450 °C catalysts). The T_{10%} was commonly

**Figure 9.** T_{10%} (left) for the 1st, 2nd, 3rd and 4th CO oxidation runs, and CO conversion with time at a selected temperature (right) for Ni-TiO₂@SiO₂ and Pd-TiO₂@SiO₂ 450 °C catalysts.

decreased in the 2nd run, compared with the 1st run, as discussed above. The T_{10%} in the 3rd and 4th runs was not greatly different from that of the 2nd run within 10 °C. The stability of the two catalysts was tested by measuring CO conversion with reaction time at a selected high temperature. In Figure 9 (right), the Pd-TiO₂@SiO₂ 450 °C catalyst showed no decrease CO conversion while the Ni-TiO₂@SiO₂ catalyst shows 8% decrease in conversion yield after 2 h. This indicates that Pd-TiO₂@SiO₂ catalyst shows much better stability than Ni-TiO₂@SiO₂ catalyst.

Conclusion

We tested CO oxidation performance of Ni-TiO₂@SiO₂ and Pd-TiO₂@SiO₂ core-shell nanostructures and obtained CO conversion (%) profiles and Arrhenius plots *versus* reaction temperature. The CO oxidation rate (mol g_{cat}⁻¹ s⁻¹) occurred in the order of Ni-TiO₂@SiO₂ (900 °C) < Ni-TiO₂@SiO₂ (90 °C) < Ni-TiO₂@SiO₂ (450 °C) in the first and second CO oxidation runs. For the Pd-TiO₂@SiO₂ catalysts, the oxidation rate occurred in the order of Pd-TiO₂@SiO₂ (90 °C) < Pd-TiO₂@SiO₂ (450 °C). The CO oxidation rate commonly increased in the second run when compared with the first run for the Ni-TiO₂@SiO₂ and Pd-TiO₂@SiO₂ core-shell catalysts. For the Ni-TiO₂@SiO₂ (450 °C) catalyst, the T_{10%} (corresponding to a reaction rate of 2.8×10^{-5} mol_{CO} g_{cat}⁻¹ s⁻¹) occurred at 368 °C and 335 °C in the first and second runs of CO oxidation with activation energies of 81.9 and 75.7 kJ/mol, respectively. For Pd-TiO₂@SiO₂ (450 °C) catalyst, the T_{10%} occurred at much lower temperatures of 263 °C and 247 °C in the first and second runs with activation energies of 74.0 and 68.5 kJ/mol, respectively. The results of the present study confirm that the overlayer metal and thermal pretreatment are important factors for improving CO oxidation performance, and further highlight the importance of designing more efficient catalysts for environmental and chemical industrial applications.

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